## What is Claimed:

1	1.	A method of packaging a semiconductor device, the	3
2	method comprising	the steps of:	

- applying an insulative material across only a portion of at least two of a plurality of conductors providing interconnection between elements in the semiconductor device; and
- encapsulating the conductors and elements, thereby packaging the semiconductor device.
- 2. The method of claim 1 further comprising the step of:
  curing the insulative material after said applying step.
- 1 3. The method of claim 2 wherein said curing step 2 includes at least one of heating the insulative material and exposing the 3 insulative material to UV radiation.
- 1 4. The method of claim 1 wherein said applying step 2 includes applying an insulative compound comprising spherical silica 3 particles to the portion of a plurality of conductors.
- 5. The method of claim 4 wherein the insulative compound is applied in a substantially circumferential manner about an inner element of the semiconductor device.
- 1 6. The method of claim 4 wherein the insulative 2 compound is applied in at least two geometric shape structures, each of 3 the geometric shape structures substantially surrounding an inner element 4 of the semiconductor device in a circumferential manner.
- 7. The method of claim 1 wherein said applying step includes applying a solid insulator having an adhesive backing to the

- portion of a plurality of conductors such that the adhesive backing is in
- 4 contact with the portion of a plurality of conductors.
- 1 8. The method of claim 1 wherein said applying step 2 includes applying an insulative tape to the portion of a plurality of 3 conductors.
- 9. The method of claim 1 wherein said applying step includes applying a continuous bead of the insulative material across only a portion of at least two of a plurality of conductors providing interconnection between elements in the semiconductor device.
- 1 10. The method of claim 1 wherein said applying step 2 includes applying the insulative material around a peripheral portion of an 3 inner element of the semiconductor device.
- 1 11. The method of claim 1 wherein said applying step includes applying the insulative material in at least two distinct structures around a peripheral portion of an inner element of the semiconductor device, the two structures not being in contact with one another.
  - 12. A semiconductor device comprising:
- a plurality of semiconductor elements;

1

- a plurality of conductors providing interconnection between said plurality of semiconductor elements; and
- an insulative material applied across only a portion of at least two of said plurality of conductors.
- 1 13. The semiconductor device of claim 12 further comprising an encapsulation layer encapulating said conductors and elements for packaging said semiconductor device.

- 14. The semiconductor device of claim 12 wherein said 1 plurality of semiconductor elements includes at least one semiconductor 2 die having a plurality of first contacts, and a lead frame having a plurality 3 of second contacts, said plurality of conductors providing interconnection between said plurality of first contacts and said plurality of second 5 contacts.
- 15. The semiconductor device of claim 14 wherein said 1 insulative material is disposed across said portion of said at least two of 2 said plurality of conductors adjacent said semiconductor die. 3
- 16. The semiconductor device of claim 14 wherein said 1 insulative material is disposed across said portion of said at least two of 2 said plurality of conductors approximately midway between said 3 semiconductor die and said leadframe.
- 17. The semiconductor device of claim 12 wherein said 1 insulative material is a curable insulative material. 2
  - 18. The semiconductor device of claim 12 wherein said insulative material is at least one of a heat induced curable insulative material and a UV radiation curable insulative material.

1

2

3

1

2

1

3

- 19. The semiconductor device of claim 12 wherein said 1 insulative material is comprised of a plurality of spherical silica particles. 2
- 20. The semiconductor device of claim 12 wherein said insulative material is applied around a peripheral portion of an inner element of said semiconductor device. 3
  - 21. The semiconductor device of claim 12 wherein said insulative material is applied in at least two distinct structures around a peripheral portion of an inner element of said semiconductor device, said two structures not being in contact with one another.

- 1 22. The semiconductor device of claim 12 wherein said
- insulative material includes a substantially solid insulator having an
- 3 adhesive component such that said adhesive component is in contact with
- said portion of said at least two of said plurality of conductors.
- The semiconductor device of claim 12 wherein said
- 2 insulative material is an insulative tape.